



## Adhesives

	Colour	Hardness	Resin Density, g/cc	Hardener Density, g/cc	Resin Viscosity @ 25°C, cps	Hardener Viscosity @ 25°C, cps	Viscosity Mixed at 25°C, cps	Mix Ratio by Weight	Mix Ratio by Volume	Gel Time @ 25°C, 150g mass, min.	Tack Free @ 25°C	978	600	MB002
551 Epoxy	Amber	88	1.16 (±0.03)	1.01 (±0.03)	60 (±10)	225 (±50)	1800	100A : 18B	6A : 1B	12.5 (±2.5)	PCR	✓	✓	✓
560 Epoxy A: B/C/D	White	75	1.26		semi-thixotropic		thixotropic				PCR	✓	✓	✓
560 B Fast	Red			1.03		70		100A : 18B		35 – 45		✓	✓	✓
560 C Medium	Yellow			0.96		50		100A : 12C		80 – 90		✓	✓	✓
560C	Orange					50		100A : 12C		25 - 35		✓	✓	✓
560 D Slow	Blue			1.02		55		100A : 16D		120 - 150		✓	✓	✓

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